

## Low Voltage Alternators - 4 pole

### LSA 49.3

Installation and maintenance

## LSA 49.3

### Low Voltage Alternators - 4 pole

**This manual concerns the alternator which you have just purchased.  
We wish to draw your attention to the contents of this maintenance manual.**

#### SAFETY MEASURES

Before using your machine for the first time, it is important to read the whole of this installation and maintenance manual.

All necessary operations and interventions on this machine must be performed by a qualified technician.

Our technical support service will be pleased to provide any additional information you may require.

The various operations described in this manual are accompanied by recommendations or symbols to alert the user to the potential risk of accidents. It is vital that you understand and take notice of the different warning symbols used.

#### WARNING

**Warning symbol for an operation capable of damaging or destroying the machine or surrounding equipment.**



**Warning symbol for general danger to personnel.**



**Warning symbol for electrical danger to personnel.**

#### WARNING SYMBOLS

We wish to draw your attention to the following 2 safety measures which must be complied with:

**a) During operation, do not allow anyone to stand in front of the air outlet guards, in case anything is ejected from them.**

**b) Do not allow children younger than 14 to go near the air outlet guards.**

A set of self-adhesive stickers depicting the various warning symbols is included with this maintenance manual. They should be positioned as shown in the drawing below once the machine has been fully installed.

#### WARNING

**The alternators must not be put into service until the machines in which they are to be incorporated have been declared compliant with Directives EC and plus any other directives that may be applicable.**

**This manual is to be given to the end user.**

**The range of electric alternators and their derivatives, manufactured by us or on our behalf, comply with the technical requirements of the customs Union directives (EAC).**

© - We reserve the right to modify the characteristics of its products at any time in order to incorporate the latest technological developments. The information contained in this document may therefore be changed without notice.

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All brands and models have been registered and patents applied for.

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**Disposal and recycling instructions**

**EC declaration of incorporation**

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### 1 - RECEIPT

#### 1.1 - Standards and safety measures

Our alternators comply with most international standards.

See the EC Declaration of Incorporation on the last page.

#### 1.2 - Inspection

On receipt of your alternator, check that it has not suffered any damage in transit. If there are obvious signs of knocks, contact the transporter (you may be able to claim on their insurance) and after a visual check, turn the machine by hand to detect any malfunction.

#### 1.3 - Identification

The alternator is identified by means of a nameplate fixed on the machine (see drawing).

Make sure that the nameplate on the machine conforms to your order.

So that you can identify your alternator quickly and accurately, we suggest you fill in its specifications on the nameplate below.

#### 1.4 - Storage

Prior to commissioning, machines should be stored :

- away from humidity (< 90%); after a long period of storage, check the machine insulation. To prevent the bearings from becoming marked, do not store in an environment with significant vibration.




#### 1.5 - Application

These alternators are mainly designed to produce electricity in the context of applications involving the use of generators.

#### 1.6 - Usage restrictions

Use of the machine is restricted to operating conditions (environment, speed, voltage, power, etc) compatible with the characteristics indicated on the nameplate.

## Leroy-Somer™

LSA		IP	
N°:		Date :	
r.p.m.	Hz	Weight : kg	
P.F. :	Th.class.	Altitude : m	
A.V.R.		Excit.	
Excit. values	full load : V / A		
	at no load : A		
D.E. bearing			
N.D.E. bearing			
			
C 166631			

IEC 60034 - 1 & 5. / ISO 8528 - 3. / NEMA MG1 - 32 & 33.

RATINGS			
Voltage			V
Phase			
Conn.			
Contin.			kVA
B.R.			kW
40°C.			A
Std by			kVA
P.R.			kW
27°C.			A
Made in .....			

Moteurs Leroy-Somer - Boulevard Marcellin Leroy,  
CS 10015 - 16915 Angoulême Cedex 9 - France

LSA 000-1-006 e

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## Low Voltage Alternators - 4 pole

### 2 - TECHNICAL CHARACTERISTICS

#### 2.1 - Electrical characteristics

This alternator is a machine without sliprings or revolving field brushes, wound as "2/3 pitch" ; 6 or 12-wire, with class H insulation and a field excitation system available in either AREP or PMG version (see diagrams and AVR maintenance manual).

##### • Electrical options

- Stator temperature detection sensors
- Space heaters
- Terminal box with mounting kit for protection or measurement C.T.

In order to conform to standard EN 61000-6.3, EN 61000-6.2, EN 55011, the R 791 interference suppression kit is needed.

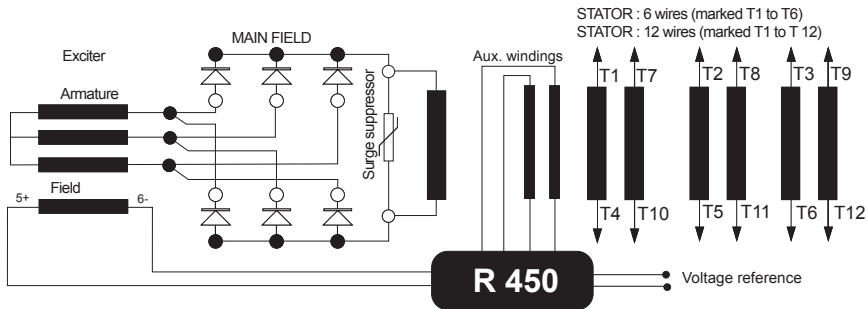
#### 2.2 - Mechanical characteristics

- Steel frame
- Cast iron end shields
- Protected ball bearings, greased for life (greasable as an option)
- Mounting arrangement
- IM 1201 (MD 35): Single-bearing with feet and SAE flanges/coupling discs
- IM 1001 (B 34): Twin-bearing with SAE flange and standard cylindrical shaft extension
- Drip-proof machine, self-cooled
- Degree of protection: IP 23

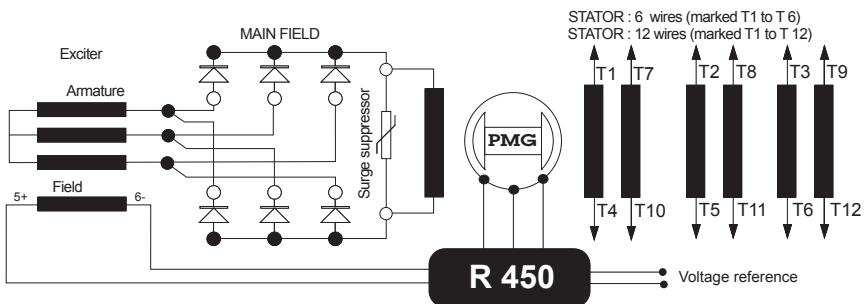
##### • Mechanical options

- Protection against harsh environments
  - Air inlet filter, air outlet filter: IP 44
- To prevent excessive temperature rise caused by clogged filters, it is advisable to monitor the stator winding with thermal sensors (CTP or PT100).
- Bearing temperature detection sensors

#### AREP system with R 450



#### PMG system with R 450



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### 3 - INSTALLATION

Personnel undertaking the various operations indicated in this section must wear personal protective equipment appropriate for mechanical and electrical hazards.

#### 3.1 - Assembly

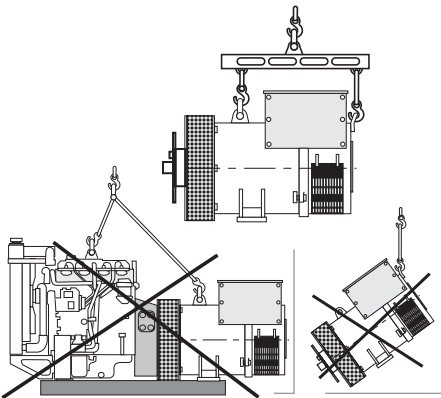


All mechanical handling operations must be undertaken using suitable equipment and the machine must be horizontal. Check how much the machine weighs (see 4.8) before choosing the lifting tool. During this operation, do not allow anyone to stand under the load.

##### • Handling

The generously-sized lifting eyes are for handling the alternator only. They must not be used to lift the genset. The choice of lifting hooks or handles should be determined by the shape of the lifting eyes. Choose a lifting system which respects the integrity and the environment of the machine.

During this operation, do not allow anyone to stand under the load.



##### • Single-bearing coupling

Before coupling, check the compatibility between the alternator and the engine by performing:

- undertaking a torsional analysis of the transmission (alternators data are available on request),
- checking the dimensions of the flywheel and its housing, the flange, coupling discs and offset.

#### WARNING

When coupling the alternator to the prime mover, do not use the fan to turn the alternator or rotor.

The holes of the coupling discs should be aligned with the flywheel holes by cranking the engine.

Make sure the machine is securely bedded in position during coupling.

Check that there is lateral play on the crankshaft.

##### • Double-bearing coupling

- Semi-flexible coupling

Careful alignment of the machines is recommended, checking that the lack of concentricity and parallelism of both parts of the coupling do not exceed 0.1 mm.

**This alternator has been balanced with a 1/2 key.**

##### • Location

The room where the alternator is placed must be ventilated to ensure that the ambient temperature cannot exceed the data on the nameplate.

#### 3.2 - Checks prior to first use

##### • Electrical checks



Under no circumstances should an alternator, new or otherwise, be operated if the insulation is less than 1 megohm for the stator and 100,000 ohms for the other windings.

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There are 2 possible methods for restoring the above minimum values.

a) Dry out the machine for 24 hours in a drying oven at a temperature of 110 °C (without the regulator).

b) Blow hot air into the air intake, having made sure that the machine is rotating with the exciter field disconnected.

#### **Note : Prolonged standstill**

In order to avoid these problems, we recommend the use of space heaters, as well as turning over the machine from time to time. Space heaters are only really effective if they are working continuously while the machine is stopped.

#### **WARNING**

**Ensure that the alternator has the degree of protection matching the defined environmental conditions.**

#### **• Mechanical checks**

Before starting the machine for the first time, check that:

- all fixing bolts are tight,
- the length of bolt and the tightening torque are correct,
- the cooling air is drawn in freely,
- the protective grills and housing are correctly in place,
- the standard direction of rotation is clockwise as seen from the drive end (phase rotation in order 1 - 2 - 3).

For anti-clockwise rotation, swap 2 and 3.

- the winding connection corresponds to the site operating voltage (see section 3.3).

#### **3.3 - Terminal connection diagrams**

To modify the connection, change the position of the stator cables on the terminals. The winding code is specified on the nameplate.



**Any intervention on the alternator terminals during reconnection or checks should be performed with the machine stopped.**

**In no case should the internal connections in the terminal box be subjected to stresses due to cables connected by the user.**

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### • Terminal connection : 12-wire

Connection codes	Voltage			OPTION: Outputs to right	STANDARD: Outputs to left
	Winding	50 Hz	60 Hz		
<b>(A)</b> 3PH Parallel Star 	6	190 200 208	190 208 220 240		
	7	208 200 230			
	8		190 200 208		
<b>(D)</b> 3PH Series Star 	6	380 400 460	380 416 440 480		
	7	415 440 460			
	8		380 400 416		
Connection codes	Voltage / Detection			Factory connection 12 wires	
<b>(F)</b> Series Delta <th>Winding</th> <th>50 Hz</th> <th>60 Hz</th> <th colspan="2"></th>	Winding	50 Hz	60 Hz		
	6	220 230 240	220 240 255		
	7	240 255			
8		220 230 240			
<b>DELTA + MIDDLE POINT DELTA EDISON</b> 	Winding	50 Hz	60 Hz		
	6	220 230 240	220 240 255		
	7	240 255			
8		220 230 240			



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### • Terminal connection : 6-wire

Connection codes		Voltage / Detection			Factory connection 6 wires	
<b>(D)</b> 3PH Star		Winding	50 Hz	60 Hz		
		6S	380 - 415	380 - 480		
		7S	440	-		
		8S	-	380 - 416		
		<b>R 450M : V =&gt; T2 / W =&gt; T3</b> <b>R 450T - D 510C :</b> U => T1, V => T2, W => T3				
<b>(F)</b> Delta or 3PH		Winding	50 Hz	60 Hz		
		6S	220 - 240	220 - 240		
		7S	250 - 260	-		
		8S	200	220 - 240		
		<b>R 450M : V =&gt; T2 / W =&gt; T3</b> <b>R 450T - D 510C :</b> U => T1, V => T2, W => T3				

In case of reconnection, ensure that AVR voltage detection is correct !  
We can supply a set of flexible shunts and special connection links as an option for making these connections.

### • Option connection diagram

R 791 T interference suppression kit (standard for CE marking)	External voltage potentiometer or ext. source 1V (resistance 1.5 K $\Omega$ )	Connection of the optional current transformer																															
Connections <table border="1"> <thead> <tr> <th></th> <th>(A)</th> <th>(C)</th> <th>(D)</th> <th>(F)</th> </tr> </thead> <tbody> <tr> <td>Black</td> <td>T1</td> <td>T1</td> <td>T1</td> <td>T1</td> </tr> <tr> <td>Black</td> <td>T2</td> <td>T2</td> <td>T2</td> <td>T2</td> </tr> <tr> <td>Black</td> <td>T3</td> <td>T3</td> <td>T3</td> <td>T3</td> </tr> <tr> <td>Blue</td> <td>N</td> <td></td> <td>N</td> <td></td> </tr> <tr> <td>Yellow/ green</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		(A)	(C)	(D)	(F)	Black	T1	T1	T1	T1	Black	T2	T2	T2	T2	Black	T3	T3	T3	T3	Blue	N		N		Yellow/ green					<p>Adjusting the voltage via a remote potentiometer</p>	D connection In/2 12-wire Secondary 1 A	D connection In/4 6-wire A connection In/4 12-wire Secondary 1 A <p>Neutral link</p>
	(A)	(C)	(D)	(F)																													
Black	T1	T1	T1	T1																													
Black	T2	T2	T2	T2																													
Black	T3	T3	T3	T3																													
Blue	N		N																														
Yellow/ green																																	

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### • Connection checks



**Electrical installations must comply with the current legislation in force in the country of use.**

Check that:

- The residual circuit-breaker conforms to legislation on protection of personnel, in force in the country of use, and has been correctly installed on the alternator power output as close as possible to the alternator. (In this case, disconnect the wire of the interference suppression module linking the neutral).

- Any protection devices in place have not been tripped.

- If there is an external AVR, the connections between the alternator and the cabinet are made in accordance with the connection diagram.

- There is no short-circuit phase-phase or phase-neutral between the alternator output terminals and the generator set control cabinet (part of the circuit not protected by circuitbreakers or relays in the cabinet).

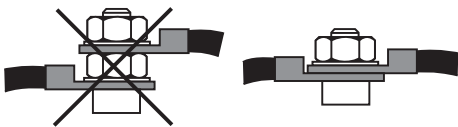
- The machine should be connected with the busbar separating the terminals as shown in the terminal connection diagram.



- The alternator earth terminal inside the terminal box is connected to the electrical earth circuit

- The earth terminal is connected to the frame.

The connections inside the terminal box must never be subjected to stress due to cables connected by the user.



### 3.4 - Commissioning



**The machine can only be started up and used if the installation is in accordance with the regulations and instructions defined in this manual.**

The machine is tested and set up at the factory. When first used with no load, make sure that the drive speed is correct and stable (see the nameplate). With the regreasable bearing option, we recommend greasing the bearings at the time of commissioning (see section 4.3).

On application of the load, the machine should achieve its rated speed and voltage; however, in the event of abnormal operation, the machine setting can be altered (follow the adjustment procedure in section 3.5). If the machine still operates incorrectly, the cause of the malfunction must be located (see section 4.5).

### 3.5 - Setting up



**The various adjustments during tests must be made by a qualified engineer.**

**Ensure that the drive speed specified on the nameplate is reached before commencing adjustment.**

**After operational testing, replace all access panels or covers.**

**The AVR is used to make any adjustments to the machine.**

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#### 4 - SERVICING - MAINTENANCE

##### 4.1 - Safety measures

Servicing or troubleshooting must be carried out strictly in accordance with instructions so as to avoid the risk of accidents and to maintain the machine in its original state.



All such operations performed on the alternator should be undertaken by personnel trained in the commissioning, servicing and maintenance of electrical and mechanical components, who must wear personal protective equipment appropriate for mechanical and electrical hazards.

Before any intervention on the machine, ensure that it cannot be started by a manual or automatic system and that you have understood the operating principles of the system.



**Warning :** During and after running, the alternator will reach temperatures hot enough to cause injury, such as burns.

##### 4.2 - Routine maintenance

###### • Checks after start-up

After approximately 20 hours of operation, check that all fixing bolts on the machine are still tight, plus the general state of the machine and the various electrical connections in the installation.

###### • Electrical servicing

Commercially-available volatile degreasing agents can be used.

#### WARNING

**Do not use:** trichlorethylene, perchlorethylene, trichloroethane or any alkaline products.



**These operations must be performed at a cleaning station, equipped with a vacuum system that collects and flushes out the products used.**

The insulating components and the impregnation system are not at risk of damage from solvents. Avoid letting the cleaning product run into the slots.

Apply the product with a brush, sponging frequently to avoid accumulation in the housing. Dry the winding with a dry cloth. Let any traces evaporate before reassembling the machine.

###### • Mechanical servicing

#### WARNING

**Cleaning the machine using water or a highpressure washer is strictly prohibited. Any problems arising from such treatment are not covered by our warranty.**

Degreasing: Use a brush and detergent (suitable for paintwork).

Dusting: Use an air gun.


If the machine is fitted with air inlet and outlet filters, the maintenance personnel should clean them routinely at regular intervals. In the case of dry dust, the filter can be cleaned using compressed air and/or replaced if it is clogged.

After cleaning the alternator, it is essential to check the winding insulation (see sections 3.2 and 4.5).

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#### 4.3 - Bearings

The bearings are permanently greased	Approximate life of the grease (depending on use) = 20,000 hours or 3 years.
As an option, the bearings are regreasable	Regreasing interval: 4500 hrs of operation DE bearing: Amount of grease: 60 gr NDE bearing: Amount of grease: 50 gr
Standard grease	LITHIUM - standard - NLGI 3
Grease used in the factory	ESSO - Unirex N3
 It is imperative to lubricate the alternator during operation and on first use. Before using another grease, check for compatibility with the original one.	

#### 4.4 - Mechanical defects

Fault		Action
Bearing	Excessive overheating of one or both bearings (bearing temperature 80°C above the ambient temperature)	<ul style="list-style-type: none"> <li>- If the bearing has turned blue or if the grease has turned black, change the bearing.</li> <li>- Bearing not fully locked (abnormal play in the bearing cage)</li> <li>- End shields incorrectly aligned</li> </ul>
Abnormal temperature	Excessive overheating of alternator frame (more than 40° C above the ambient temperature)	<ul style="list-style-type: none"> <li>- Air flow (inlet-outlet) partially clogged or hot air is being recycled from the alternator or engine</li> <li>- Alternator operating at too high a voltage (&gt;105% of Un on load)</li> <li>- Alternator overloaded</li> </ul>
Vibrations	Too much vibration	<ul style="list-style-type: none"> <li>- Misalignment (coupling)</li> <li>- Defective mounting or play in coupling</li> <li>- Rotor balancing fault (Engine - Alternator)</li> </ul>
	Excessive vibration and humming noise coming from the machine	<ul style="list-style-type: none"> <li>- Phase imbalance</li> <li>- Stator short-circuit</li> </ul>
Abnormal noise	Alternator damaged by a significant impact, followed by humming and vibration	<ul style="list-style-type: none"> <li>- System short-circuit</li> <li>- Misparalleling</li> </ul> <p>Possible consequences</p> <ul style="list-style-type: none"> <li>- Broken or damaged coupling</li> <li>- Broken or bent shaft end</li> <li>- Shifting and short-circuit of main field</li> <li>- Fan fractured or coming loose on shaft</li> <li>- Irreparable damage to rotating diodes/AVR, surge suppressor</li> </ul>

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#### 4.5 - Electrical faults

Fault	Action	Effect	Check/Cause
No voltage at no load on start-up	Connect a new battery of 4 to 12 volts to terminals E- and E+, respecting the polarity, for 2 to 3 seconds	The alternator builds up and its voltage is still correct when the battery is removed.	- Lack of residual magnetism
		The alternator builds up but its voltage does not reach the rated value when the battery is removed.	- Check the connection of the voltage reference to the AVR - Faulty diodes - Armature short-circuit
		The alternator builds up but its voltage disappears when the battery is removed	- Faulty AVR - Field windings disconnected - Main field winding open circuit (check the resistance)
Voltage too low	Check the drive speed	Correct speed	Check the AVR connections (AVR may be faulty) - Field windings short-circuited - Rotating diodes burnt out - Main field winding short-circuited - Check the resistance
		Speed too low	Increase the drive speed (Do not touch the AVR voltage pot. (P2) before running at the correct speed.)
Voltage too high	Adjust AVR voltage potentiometer	Adjustment ineffective	- Faulty AVR - 1 faulty diode
Voltage oscillations	Adjust AVR stability potentiometer	If no effect : try normal / fast recovery modes (ST2)	- Check the speed : possibility of cyclic irregularity - Loose connections - Faulty AVR - Speed too low when on load (or LAM set too high)
Voltage correct at no load and too low when on load	Run at no load and check the voltage between E+ and E- on the AVR	Voltage between E+ and E- AREP / PMG < 10V	- Check the speed (or LAM set too high)
		Voltage between E+ and E- AREP / PMG > 15V	- Faulty rotating diodes - Short-circuit in the main field. Check the resistance - Faulty exciter armature.
Voltage disappears during operation	Check the AVR, the surge suppressor, the rotating diodes, and replace any defective components	The voltage does not return to the rated value.	- Exciter winding open circuit - Faulty exciter armature - Faulty AVR - Main field open circuit or short-circuited

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#### • Checking the winding

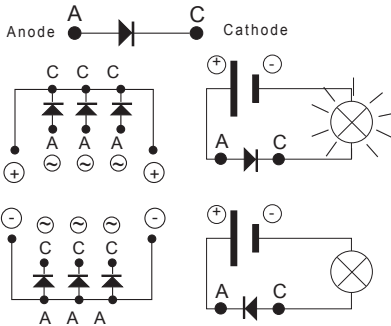
You can check the winding insulation by performing a high voltage test. In this case, you must disconnect all AVR wires.

### WARNING

**Damage caused to the AVR in such conditions is not covered by our warranty.**

#### • Checking the diode bridge

A diode in good working order should allow the current to flow only in the anode-to-cathode direction.



#### • Checking the windings and rotating diodes using separate excitation

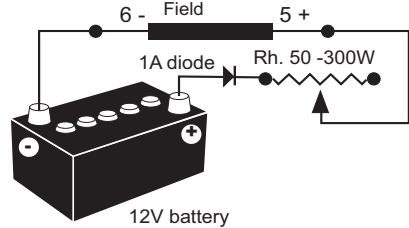


During this procedure, make sure that the alternator is disconnected from any external load and inspect the terminal box to check that the connections are fully tightened.

- 1) Stop the unit, disconnect and isolate the AVR wires.
- 2) There are two ways of creating an assembly with separate excitation.

**Assembly A:** Connect a 12 V battery in series with a rheostat of approximately 50 ohms - 300 W and a diode on both exciter field wires (5+) and (6-).

ASSEMBLY A

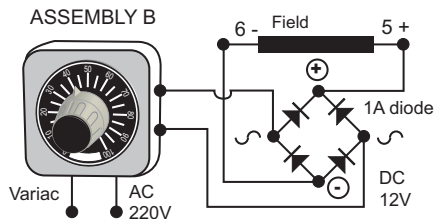


**Assembly B:** Connect a "Variac" variable power supply and a diode bridge on both exciter field wires (5+) and (6-).

Both these systems should have characteristics which are compatible with the field excitation power of the machine (see the nameplate).

3) Run the unit at its rated speed.

4) Gradually increase the exciter current by adjusting the rheostat or the variac and measure the output voltages on L1 - L2 - L3, checking the excitation voltage and current at no load (see the machine nameplate or ask for the factory test report). When the output voltage is at its rated value and balanced within 1% of the rated excitation level, the machine is in good working order. The fault therefore comes from the AVR or its associated wiring (ie. sensing, auxiliary windings).



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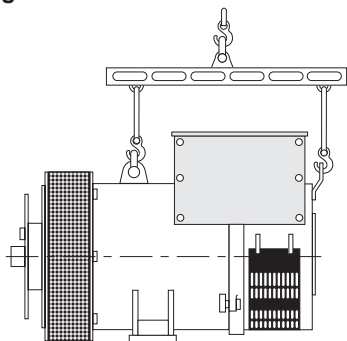
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### 4.6 - Dismantling, reassembly

#### WARNING

During the warranty period, this operation should only be carried out in an approved workshop or in our factory, otherwise the warranty may be invalidated.

Whilst being handled, the machine should remain horizontal (rotor not locked in position). Check how much the machine weighs before choosing the lifting method.



#### • Tools required

To fully dismantle the machine, we recommend using the tools listed below:

- 1 ratchet spanner + extension
- 1 torque wrench
- 1 set of flat spanners: 8 mm, 10 mm, 18 mm
- 1 socket set: 8, 10, 13, 16, 18, 21, 24, 30 mm
- 1 puller (U35) / (U32/350)

#### • Bolt tightening torque

See section 5.4.

#### • Access to diodes

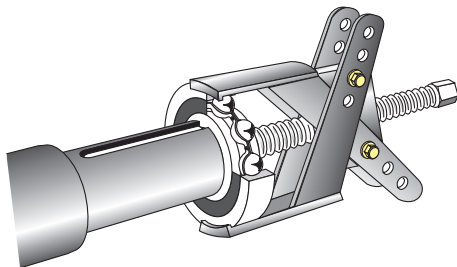
- Open the air intake grille (51).
- Disconnect the diodes.
- Disconnect the diodes using an ohmmeter or a battery lamp.
- Remove the surge suppressor (347) + 6 copper shunts.
- Remove the 6 "H" mounting nuts for the diode bridges on the support.
- Change the fitted caps, respecting the polarity.

#### • Access to connections and the regulation system

Access directly by removing the terminal box lid (48) or the AVR access door (59).

#### • Replacing the NDE bearing

- Remove the air intake grille (51).
- Remove the terminal box lid (48), the NDE panel (365) and the side panels (367).
- Disconnect the exciter wires (5+, 6-).
- Disconnect the stator connections T4 to T6 (and T7 to T9 for versions 12 wires).
- Remove the neutral link (278).
- Remove the 4 bolts of bearing thrust (78).
- Remove the bolts and take out the bearing (36).
- Remove the ball bearing (70) using a puller with a central threaded bar (see fig. below).

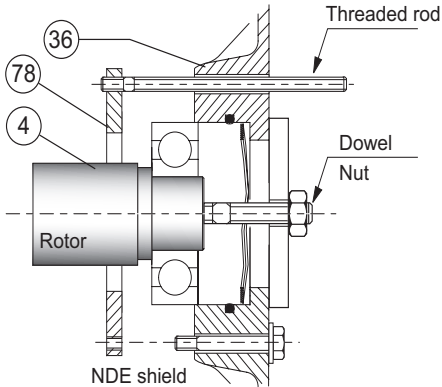


- Fit the new antifriction bearing onto the shaft after heating it by induction to approximately 80 °C.
- Mount the new preloading (wavy) washer (79) + the new "O" ring seal (349) in the shield (36).
- Screw a threaded rod into the thrust bearing (78).
- Refit the end shield on the machine using a dowel and nut in the shaft extension (see drawing).

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### Low Voltage Alternators - 4 pole

- Slide the threaded rod into the shield hole to make it easier to assemble (see basic diagram).



- Fit the thrust bearing bolts (78), remove the threaded rod, fit the other bolt and tighten up the assembly.
- Tighten the bearing bolts (37).
- Connect the stator connections and mount the neutral link (278).
- Reconnect exciter wires E+, E-.
- Finish reassembling the cover.

#### WARNING

**When dismantling the shields, you will need to change the antifriction bearings, the "O" ring seal, the preloading (wavy) washer and adhesive paste.**

#### • Replacing the DE bearing

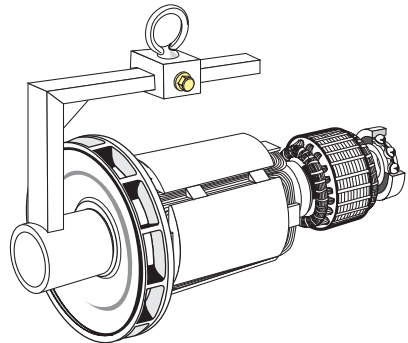
- Remove the air outlet grill (33).
- Remove the bolts from the DE shield and the 4 bolts from the inner bearing retainer.
- Remove the shield (30).
- Take out the ball bearing (60) using a puller with a central bolt.
- Fit the new bearing, after heating it by induction to approximately 80 °C.
- Screw a threaded rod into the thrust bearing (68).
- Refit the shield (30) on the machine.
- Slide the threaded rod into the shield hole

to make it easier to assemble (see basic diagram).

- Tighten the bottom thrust bearing bolts (68), remove the threaded rod and fit the other bolts.
- Tighten the shield bolts.
- Refit the air outlet grill (33), respecting the initial angular position.

#### • Dismantling the rotor assembly

- Remove the NDE shield (36).
- Remove the DE shield (30) if it is a double-bearing machine.
- Support the DE rotor (4) with a strap or with a support constructed in accordance with the following drawing.
- Move the strap as the rotor moves in order to distribute the weight over it.



#### WARNING

**When dismantling the rotor involves changing parts or rewinding, the rotor must be rebalanced.**

#### • Reassembling the machine

- Mount the rotor (4) in the stator (1) (see drawing above) taking care not to knock the windings.
- Slide the threaded rod into the shield hole to make it easier to assemble (see diagram).
- Fit the thrust bearing bolts (78), remove the threaded rod, fit the other screw and tighten up the assembly.
- Tighten the bearing bolts (37).



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## Low Voltage Alternators - 4 pole

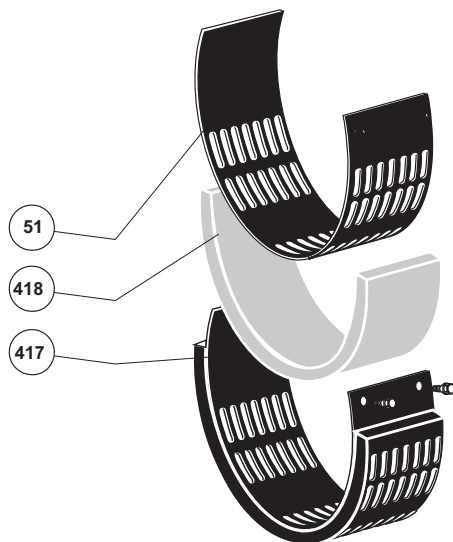
- Connect the stator connections and mount the neutral link (278).
- Reconnect exciter wires E+, E-.
- Finish reassembling the cover.
- Refit the flange (30) on the stator (1).
- Tighten the shield bolts.

If using a double-bearing machine:

- Finish reassembling the cover.
- Screw a threaded rod into the thrust bearing (68).
- Refit the shield (30) on the machine.
- Slide the threaded rod into the shield hole to make it easier to assemble (see basic diagram).
- Fit the thrust bearing bolts (68), remove the threaded rod, fit the other bolt and tighten up the assembly.
- Tighten the shield bolts.
- Refit the air outlet grill (33).
- Check that the machine assembly is correctly mounted and that all bolts are tightened.

### • Dismantling and reassembly of the filters

- Remove the grille (417) then take out the filter (418) as shown below. Change the filter, if necessary, please refer to section 4.2 for cleaning the filter. To replace follow instructions in reverse order.



### 4.7 - Installation and maintenance of the PMG

The PMG reference is PMG 8.  
See the PMG manual ref : 4211.

### 4.8 - Table of characteristics

Table of average values.

Alternator - 4 poles - 50 Hz - Standard winding No. 6.

(400V for the excitation values).

The voltage and current values are given for no-load operation and operation at rated load with separate field excitation. All values are given at  $\pm 10\%$  and may be changed without prior notification (for exact values, consult the test report).

### • Resistances of main windings at 20°C (Ω)

#### Average values for 6S winding (6 wires)

Type	Stator L/N	Rotor	Field	Armature
S4	0.0037	0.3326	11.55	0.0687
M6	0.0031	0.3686	11.55	0.0687
M8	0.0029	0.4358	11.55	0.0687
L9	0.0020	0.4716	11.55	0.0687
L10	0.0020	0.4853	11.55	0.0687

### • Resistance of AREP auxiliary windings 20°C (Ω)

Type	Auxil wdg: X1, X2	Auxil wdg: Z1, Z2
S4	0.2486	0.2973
M6	0.2009	0.2603
M8	0.2048	0.2676
L9	0.2037	0.2621
L10	0.2076	0.2691

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### Low Voltage Alternators - 4 pole

#### • Resistances of main windings at 20°C (Ω)

##### Average values for 6 winding (12 wires)

Type	Stator L/N	Rotor	Field	Armature
S4	0.0040	0.3326	11.55	0.0687
M6	0.0030	0.3686	11.55	0.0687
M8	0.0029	0.4358	11.55	0.0687
L9	0.0020	0.4716	11.55	0.0687
L10	0.0020	0.4853	11.55	0.0687

#### • Resistance of AREP auxiliary windings 20°C (Ω)

Type	Auxil wdg: X1, X2	Auxil wdg: Z1, Z2
S4	0.2566	0.3122
M6	0.2009	0.2603
M8	0.2048	0.2676
L9	0.2037	0.2621
L10	0.2076	0.2691

#### • Field excitation current $i_{exc}$ (A) 50 - 60 Hz

Type	No load	At rated load
S4	1.1	3.8
M6	1.1	4.2
M8	1	3.8
L9	1.2	3.8
L10	1	3.9

#### • Voltage of auxiliary windings at no load

Type	X1, X2	Z1, Z2
50 Hz	100...120 V	11...16 V
60 Hz	120...145 V	13...20 V

#### • Table of weights

Type	Total weight (kg)	Rotor (kg)
S4	1485	540
M6	1620	600
M8	1680	620
L9	1830	680
L10	1880	700



**After operational testing, it is essential to replace all access panels or covers.**

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### Low Voltage Alternators - 4 pole

## 5 - SPARE PARTS

### 5.1 - First maintenance parts

Emergency repair kits are available as an option.

They contain the following items :

Emergency kit AREP/PMG	4700268
AVR R 450	-
Diode bridge assembly	-
Surge suppressor	-

Single-bearing kit	4996460
Non drive end bearing	-
«O» ring	-
Preloading (wavy) washer	-

Double-bearing kit	4996457
Non drive end bearing	-
Drive end bearing	-
«O» ring	-
Preloading (wavy) washer	-

### 5.2 - Technical support service

Our technical support service will be pleased to provide any additional information you may require.

When ordering spare parts, you should indicate the complete machine type, its serial number and the information given on the nameplate.

Address your enquiry to your usual contact.

Part numbers should be identified from the exploded views and their description from the parts list.

Our extensive network of service centres can dispatch the necessary parts without delay.

To ensure correct operation and the safety of our machines, we recommend the use of original manufacturer spare parts.

In the event of failure to comply with this advice, the manufacturer cannot be held responsible for any damage.



**After operational testing, it is essential to replace all access panels or covers.**

### 5.3 - Accessories

#### • Space heater when stopped

The space heater must run as soon as the alternator stops. It is installed at the rear of the alternator. Its standard power is 250W with 220V or 250W with 110V on request.



**Caution : the power supply is present when the alternator has stopped.**

#### • Temperature probes with thermistors (CTP)

These are thermistor triplets with a positive temperature coefficient installed in the stator winding (1 per phase). There can be a maximum of 2 triplets in the winding (at 2 levels : warning and trip) and 1 thermistor in the rear bearing.

These sensors must be linked to adapted sensing relays (supplied optionally).

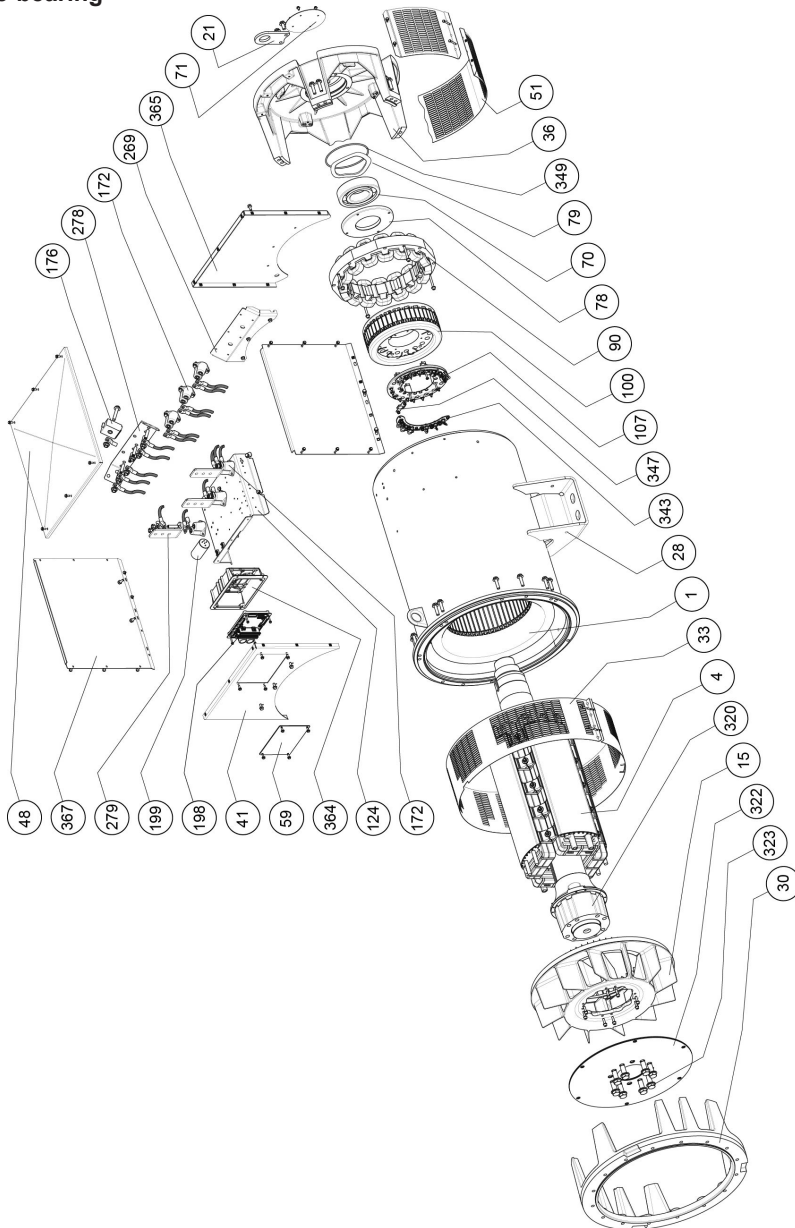
Cold resistance of cold thermistor sensors : 100 to 250  $\Omega$  per probe.

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## Low Voltage Alternators - 4 pole

### 5.4 - Exploded views, parts list and tightening torque

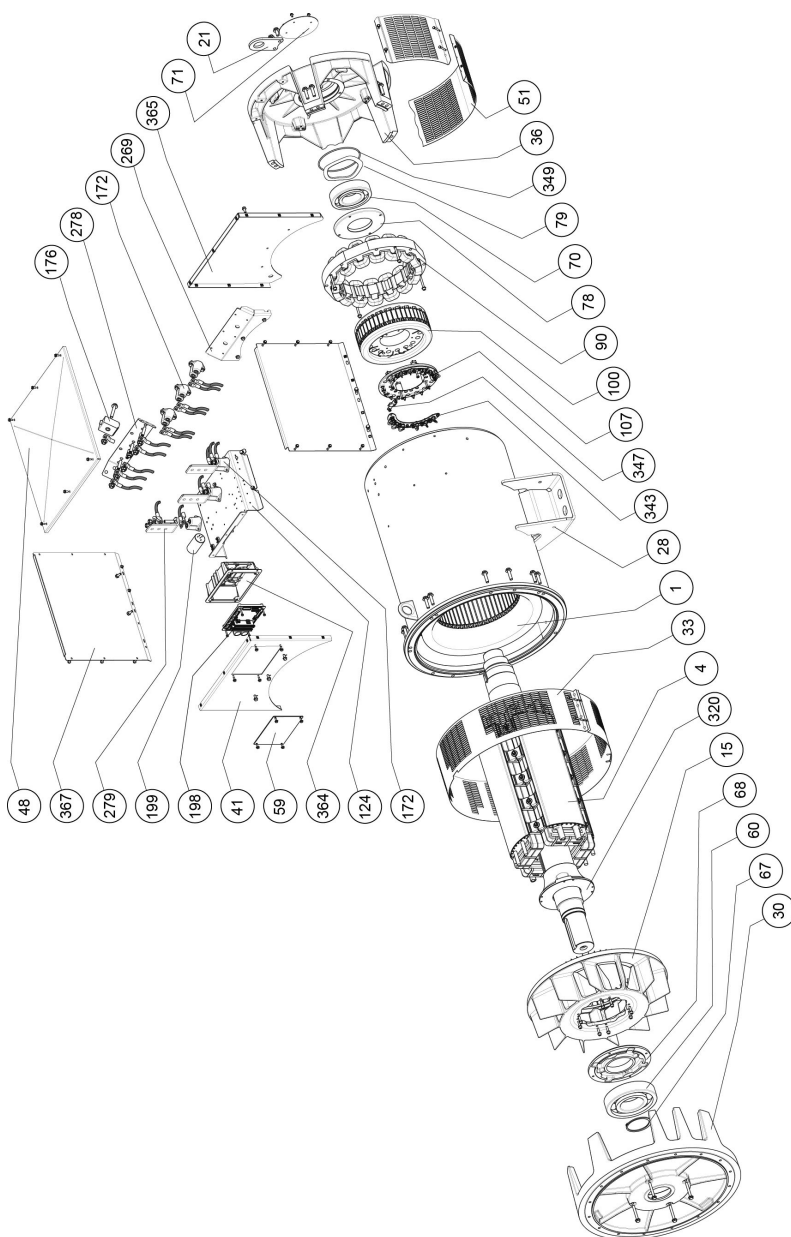
#### • Single-bearing



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## Low Voltage Alternators - 4 pole

### • Two-bearing



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### Low Voltage Alternators - 4 pole

Ref.	Qty	Description	Screw Ø	Torque N.m	Ref.	Qty	Description	Screw Ø	Torque N.m
1	1	Stator assembly	-	-	100	1	Exciter armature (rotor)	-	-
4	1	Rotor assembly	-	-	107	1	Diode support ring	-	-
15	1	Fan	-	-	124	1	Terminal block	M8	20
21	1	Lifting eye	-	-	172	-	Isolator	M12	69
28	1	Earth terminal	M12	69	176	1	Current transformer	-	-
30	1	Drive end (DE) shield	-	-	198	1	Voltage regulator (AVR)	-	-
33	1	Protective guard	M6	8,3	199	1	Interference suppression module (RFI kit)	-	-
36	1	Non drive end (NDE) shield	-	-	269	1	Non drive end (NDE) cross-member	M8	20
41	1	Terminal box front panel	M8	20	278	1	Neutral bar	M12	69
48	1	Terminal box lid	M6	8,3	279	6 / 8	Connection bar	M12	69
51	1	Air intake guard	M6	8,3	320	1	Coupling sleeve	-	-
59	1	AVR access panel	M6	8,3	322	3	Coupling discs	-	-
60	1	Drive end (DE) bearing	-	-	323	8	Fixing bolts	M20	340
67	1	Circlips	-	-	343	1	Diode bridge assembly	M6	10
68	4	Inner bearing retainer	M10	40	347	1	Surge suppressor (+ PCB)	-	-
70	1	Non drive end (NDE) bearing	-	-	349	1	O ring seal	-	-
71	1	Outer bearing retainer	-	-	364	1	AVR support	-	-
78	1	Inner bearing retainer	M10	40	365	1	Terminal box rear panel	M8	20
79	1	Preloading (wavy) washer	-	-	367	1	Terminal box side panel	M8	20
90	1	Exciter field (stator)	M8	20					

## LSA 49.3

### Low Voltage Alternators - 4 pole

#### Disposal and recycling instructions

We are committed to limit the environmental impact of our activity. We continuously survey our production processes, material sourcing and products design to improve recyclability and diminish our footprint.

These instructions are for information purposes only. It is the user responsibility to comply with local legislation regarding product disposal and recycling.

#### Recyclable materials

Our alternators are mainly built out of iron, steel and copper materials, which can be reclaimed for recycling purposes.

These materials can be reclaimed through a combination of manual dismantling, mechanical separation and melting processes. Our technical support department can provide detailed directions on products dismounting upon request.

#### Waste & hazardous materials

The following components and materials need a special treatment and need to be separated from the alternator before the recycling process:

- electronic materials found in the terminal box, including the Automatic Voltage Regulator (198), Current Transformers (176), interference suppression module (199) and other semi-conductors.
- diode Bridge (343) and Surge suppressor (347), found on the alternator rotor.
- major plastic components, such as the terminal box structure on some products. These components are usually marked with plastic type information.

All materials listed above need special treatment to separate waste from reclaimable material and should be handed to specialized disposal companies.

The oil and grease from the lubrication system should be considered as a hazardous waste and has to be handled according to local legislation.

# **LSA 49.3**

## **Low Voltage Alternators - 4 pole**



# LSA 49.3

## Low Voltage Alternators - 4 pole

# Leroy-Somer™

## Electric Power Generation

### Declaration of EC compliance and incorporation

This Declaration applies to the generators designed to be incorporated into machines complying with the Machinery Directive Nr 2006/42/EC dated 17 May 2006.

MOTEURS LEROY-SOMER  
Boulevard Marcellin Leroy  
16015 ANGOULEME  
FRANCE

MLS HOLICE STLO.SRO  
SLADKOVSKÉHO 43  
772 04 OLOMOUC  
CZECH REPUBLIC

MOTEURS LEROY-SOMER  
1, rue de la Burelle  
Boite Postale 1517  
45800 ST JEAN DE BRAYE  
FRANCE

DIVISION LEROY-SOMER  
STREET EMERSON  
Nr4 Parcul Industrial Tetarom 2  
4000641 CLUJ NAPOCA  
ROMANIA

Declares hereby that the electric generators of the types:

LSA40 - LSA42.3 - LSA44.2 - LSA44.3 - LSA46.2 - LSA46.3 - LSA47.2 - LSA49.1 - LSA49.3 - LSA50.1 - LSA50.2 - LSA51.2 - LSA52.2 - LSA52.3 - LSA53.1 - LSA53 - LSA53.2 - LSA54 - LSA54.2 - TAL040 - TAL042 - TAL044, as well as their derivatives, manufactured by Leroy-Somer or on Leroy-Somer's behalf, comply with the following International Standards and Directive:

- EN and IEC 60034-1, 60034-5 and 60034-22
- ISO 8528-3 "Reciprocating internal combustion engine driven alternating current generating sets. Part 3. Alternating current generators for generating sets"
- Low Voltage Directive Nr 2014/35/UE dated 26 February 2014

Furthermore, these generators, designed in compliance with the Machine Directive Nr 2006/42, are therefore able to be incorporated into Electrical Gen-Sets complying with the following International Directives:

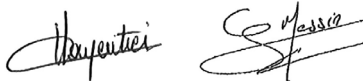
- Machinery Directive Nr 2006/42/EC dated 17 May 2006
- EMC Directive Nr 2014/30/UE dated 26 February 2014, as intrinsic levels of emissions and immunity are concerned

WARNING:

The here mentioned generators should not be commissioned until the corresponding Gen-Sets have been declared in compliance with the Directives Nr 2006/42/EC and 2014/30/UE, as well as with the other relevant Directives.

Leroy-Somer undertakes to transmit, in response to a reasoned request by the national authorities, relevant information on the generator.

**Technical Managers**  
J.P. CHARPENTIER - Y. MESSIN



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The contractual EC Declaration of Conformity and Incorporation can be obtained from your contact on request.

# **LSA 49.3**

## **Low Voltage Alternators - 4 pole**

# Service & Support

Our worldwide service network of over 80 facilities is at your service.

This local presence is our guarantee for fast and efficient repair, support and maintenance services.

Trust your alternator maintenance and support to electric power generation experts. Our field personnel are 100% qualified and fully trained to operate in all environments and on all machine types.

We know alternators operation inside out, providing the best value service to optimize your cost of ownership.

Where we can help:



Contact us:

**Americas:** +1 (507) 625 4011

**Europe & International:** +33 238 609 908

**Asia Pacific:** +65 6250 8488

**China:** +86 591 88373036

**India:** +91 806 726 4867

✉ [service.epg@leroy-somer.com](mailto:service.epg@leroy-somer.com)



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